Code				
1301	1		0.01 Hz	0
1302	1		0.01 Hz	0
1303	2		0.01 Hz	0
1304	2		0.01 Hz	0
1305	3		0.01 Hz	0
1306	3		0.01 Hz	0
1307			1	0
1308			1	
1309	V/f		1	0
1315			0.01	0
1316	2		0.01 Hz	50
1317	3		0.01 Hz	50
1318		ON/OFF	1	0
1319			1	1
1320			1	2
1401		VRF	0.1 Hz	0
1402		VRF	0.1 Hz	50
1403		V/I	0.1 Hz	0
1404		V/I	0.1 Hz	50
1410			1	0
1411			1	0
1412				

Code							
1414	DI1	0		1	FR		1
1415	DI2	2	RR	3	2DF		2
1416	DI3	4	3DF	5	MBS		3
1417	DI4	6	ES	7	RST		4
1418	DI5	8	AD2	9	AD3		5
		10	JOG	11	5DF		
		12	9DF	13	FR+JOG		
		14	RR+JOG	15	FR+AD2		
		16	RR+AD2	17	FR+AD3		
		18	RR+AD3	19	FR+2DF		
		20	RR+2DF	21	FR+3DF		
		22	RR+3DF	23	FR+2DF+3DF		
		24	RR+2DF+3DF	25	FR+AD2+2DF		
		26	RR+AD2+2DF	27	FR+AD2+3DF		
		28	RR+AD2+3DF	32	RR+AD3+2DF		
		29	FR+AD2+2DF+3DF	34	RR+AD3+3DF		
		30	RR+AD2+2DF+3DF	39	FR+5DF		
		31	FR+AD3+2DF	64	FR+MBS		
		33	FR+AD3+3DF	67	2DF+AD2		
		35	FR+AD3+2DF+3DF	69	3DF+AD2		
		36	RR+AD3+2DF+3DF	74	2MAX		
		37	PTR	76	VFPID		
		40	HD	83			
		65	RR+MBS	85	PIDL		
		68	2DF+AD3	87	RPID1		
		70	3DF+AD3	89	PID2EX		
		75	3MAX	92	ICLEAR		
		77	PIDLCK	114	1DFA		
		79		116	1DFA+1DFB		
		84	S2	118:RCOM,			
		86	PIDH	120:1DFA+ROPE,			
		88	PID1EX				
		91	IHOLD				
		115	1DFB				
		117	ROPE				
		118:RCOM,					
		119	ROPE+RCOM,				
		121:1DFB+RCOM,					
		130	RUN				
		131	STOP				
		135	FR/RR				
		136	R3W				
		137:ROPE+RCOM+R3W					

Code				
1424	V/I		1bit	10
1501		1	1	0
1502		1	0.01	1
1503		1	0.1V	0
1509	DO1		1	1

Code							
2111	11				0.01Hz	15	
2112	12				0.01Hz	25	
2113	13				0.01Hz	35	
2114	14				0.01Hz	45	
2115	15				0.01Hz	55	
2116	16				0.01Hz	0	
2203		T1			1	10	
2204		T2			1	10	
2205		T3			1	10	
2206		T4			1	10	
2207		T5	0	65000	1	10	
2208		T6	0	65000	1	10	
2209		T7	0	65000	1	10	
2210		T8	0	65000	1	10	
2211		T9	0	65000	1	10	
2212		T10	0	65000	1	10	
2213		T11	0	65000	1	10	
2214		T12	0	65000	1	10	
2215		T13	0	65000	1	10	
2216		T14	0	65000	1	10	
2217		T15	0	65000	1	10	
2218		T0	0	65000	1	10	
			1	1	F1016		
			2	2	F1017		
2219					1	1	
2220						1	
			3	3	F1014		
			4	4	F1015		
			X	Y			
2221	T1	·	X...1		---	11	
				2			
			Y...1	4			
2222	T2	·			---	11	
2223	T3	·			---	11	
2224	T4	·			---	11	
2225	T5	·			---	21	
2226	T6	·			---	21	
2227	T7	·			---	21	
2228	T8	·			---	11	
2229	T9	·			---	11	
2230	T10	·			---	11	
2231	T11	·			---	11	

Code							
2232	T12	·			---	21	
2233	T13	·			---	21	
2234	T14	·			---	21	
2235	T15	·			---	21	
2237					0.01	0	
2301	LCD				1	0	
				11	PID1	[Hz]	
2303				12	PID2	[Hz]	1
				22		[Mpa]	
				32		[Hz]	
				33		[%]	
				42		[Hz]	
				43		[Hz]	
				99			
				1		F1203	
				2		[V]	
				3		[V]	
				4		[kW]	
				5		[kVA].	
2304	LCD	2		6		[ ]	1 3
				7		[rpm]	
				8	PID1	[Hz]	
				9	PID2	[Hz]	
				10	VRF	[Hz]	
				11	V/I	[Hz]	

Code							
						0	
						1 600 ( )	1 10
						999	
						3 VRF 0 10V	
						4 V/I 0 5V	
						6 65N/I V/IOƏ 0 10V	
						9 V/I 4 20mA	
							1 0
						4 V/I 0 10V	
						8 V/I 4 20mA	
3003	PID1						0.01 0.1
3004	PID1						0.01 1
3005	PID1						0.01 0
3006	PID1						0.001 100
3007	PID1		1				1 10
3008		PID1			5 100%		0.001 20
3009	PID1				0		0.10% 100
					1 100%		
3010	PID1				0		0.10%
					1 100%		
3011	PID1				1 -		1 1
					2 -		
3012	PID1				1		1 1
					2		
3013	PID1				0 50		0.01 1
3014	PID1				0 50		0.01 1
3015	PID1 F3012=2				0 100		0.01 0.1
3016	PID1 F3012=2				0.01 100		0.01 0.1

Code				
3017	PID1		0.1	0
3103	PID2		0.01	0.1
3104	PID2	0.01 100	0.01	1
3105	PID2		0.01	0
3106	PID2		0.001	100
3107	PID2		1	10
3108	PID2		0.001	20
3109	PID2		0.001	100
3110	PID2			
3144	}	1 - 2 -		
		1 2		1
3113	PID2		0.01	1
3114	PID2		0.01	1
3117	PID2		0.1	0
3118	PID2	0 6000	0.1	0
3125	PID		0.001	20
				2

Code				
3128	PID		0.10%	100
3129	PID		0.10%	0
3131	PID		1.00%	0.1
3132	PID		0.01	0.1
3133	PID		0.01	0
3134	PID		0.01Hz	10
3135	PID		0.01Hz	30
3203				
3204				
		1		
3207	PID1/PID2		0.1	0.1
3301	PID1		100.00%	---
3302	PID1		100.00%	---
3303	PID1		100.00%	---
3304	PID1		100.00%	---
3305	PID2		100.00%	---
3306	PID2		100.00%	---
3307	PID2		100.00%	---
3308	PID2		100.00%	---
		1		
3402	T1	0.1 10	0.1	5
3403	K	30 95	1.00%	50
3404	Tp	0.1 10	0.1	5
3405	Pref	0 9.999MPa	0.001MPa	0
3406		0 ±9.999MPa	0.001MPa	1
3407		0 ±9.999MPa	0.001MPa	0
3408	Ph	0.001 9.999MPa	0.001MPa	1
3409	Pl		0.001MPa	0
3410			0.001MPa	0.1
3411			0.10%	0
4001			1	1

Code				
4004			1ms	10
		2 2400bps		
		3 4800bps		
		0		
		Y		
5003			1Hz	1
5004			1rpm	1
		100 460V		
5007			0.10%	2
		55kW		
5011			0.1 6000mH	0.1mH

Code				
5014			0.01A	1
5015			0.001	1
5016			0.01	1
		0 200%		150
		0 150%		120
		0 200%		100
		0 150%		100
6005			0.01	1
6007			0.01	1
6009			0.01	1
6010	ASR		0.0001	1
6011	ASR		0.001	1
6017			0.001	30
6018			0.1	1
6019	2		0.0001	15

Code	
	24V
ACM	
	+
	5kΩ 0.3W
24V	DC24V
DO1	
DOE	
Vout	
Iout	
TRA	RS485 “ + ”
TRB	RS485 “ - ”
SG	SG
JP2	100Ω
FA	
FB	
FC	

200V L N R/L S/L1 T/L2